

Harmony
The Final Touch™

2021 Profile Catalog

20
YEAR

ANNIVERSARY

TLC *Mouldings, Inc.*

“American Made, American Owned”

This catalog contains the majority of available profiles manufactured at time of catalog printing. If you are unable to locate a profile in this catalog, check with TLC Mouldings, (866) 653-4852, www.tlcmouldings.com or your distributor. New profiles are added to the library on a regular basis.

Please keep the following items in mind:

- Custom profiles are available, based upon volume.
- Special orders are not subject to cancellation.
- Some profiles may require minimum runs.
- Standard length is 16'.
- While other lengths are available, a longer lead-time and/or surcharge may apply.
- Samples are available upon request – pending availability.
- Shipments may be +/- 10% of ordered quantity.
- All orders subject to mill approval.
- All Harmony Mouldings are Made in the USA.
- Contains 100% recycled and/or recovered fiber. EPA TSCA Title VI/CARB Compliant.



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Note:

Unless specified in the description, all profiles are shown actual size. If multiple sizes are listed, the first size specified is shown. Profile renderings may have slight deviations as a result of 3D rendering or printing.

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26	Chair Rail & Backer
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48	Enhancers
48	Caps
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Base Boards



002

17mm x 5-1/4" 224/u
 17mm x 7-1/4" 168/u
 17mm x 9-1/4" 140/u
 3/4" x 6-11/16" 168/u
 3/4" x 8-11/16" 120/u



007

7/16" x 3-1/4" 546/u *



010

1/2" x 5-1/4" 336/u
 12mm x 7-1/4" 240/u



011

7/16" x 3" 700/u *
 7/16" x 3-1/4" 650/u *



015

3/4" x 7-1/4" 168/u *



018

14mm x 5-1/4" 288/u *



019

3/4" x 6-1/2" 120/u



020

12mm x 3-1/4" 546/u
 12mm x 4-1/4" 420/u
 12mm x 5-1/4" 336/u



023

12mm x 3-1/4" 546/u
 12mm x 4-1/4" 420/u
 12mm x 5-1/2" 336/u

025

14mm x 5-1/4" 288/u



027

14mm x 5-1/4" 288/u

14mm x 7-1/4" 192/u

14mm x 9-1/4" 160/u

17mm x 9-1/4" 140/u

(also available in 12mm)



030

7/16" x 3-1/4" 650/u *



028

14mm x 5-1/4" 288/u

14mm x 7-1/4" 192/u



031

12mm x 3-1/4" 546/u



036

14mm x 5-1/4" 288/u

14mm x 7-1/4" 192/u

(also available in 12mm)



037

12mm x 4-1/4" 324/u

12mm x 5-1/4" 336/u



038

15mm x 7-3/8" 192/u *



040

15mm x 3-7/8" 396/u *



Base Boards

Base Boards



041

15mm x 4-1/4" 320/u*



042

12mm x 5-3/16" 336/u*



044

15mm x 3-1/4" 420/u*



047

14mm x 3-1/4" 480/u*



048

18mm x 7" 144/u*



052

5/8" x 5-1/4" 240/u*



053

12mm x 3-1/4" 546/u

12mm x 4-1/4" 420/u



056

12mm x 5-1/4" 336/u*



060

12mm x 5" 256/u*

062

5/8" x 6-1/2" 192/u *



063

12mm x 3-1/4" 546/u



066

12mm x 3-1/4" 702/u *



069

14mm x 5-3/4" 252/u *



072

14mm x 5-3/4" 252/u *



075

14mm x 5-1/4" 252/u *



078

5/8" x 5" 288/u *



092

14mm x 7-1/4" 192/u *

14mm x 8" 200/u *



086

5/8" x 5-1/4" 256/u

5/8" x 3-1/4" 252/u

5/8" x 4-1/4" 270/u

5/8" x 7-1/4" 192/u

3/4" x 9-1/4" 140/u *



Base Boards

Base Boards

095

14mm x 6-1/2" 280/u *



096

12mm x 5-1/4" 336/u *



098

3/4" x 3-1/2" 312/u



099

12mm x 3-1/4" 576/u *



100

1/2" x 5-1/4" 336/u

12mm x 3-1/4" 546/u *

12mm x 4-1/4" 420/u

12mm x 7-1/4" 240/u

12mm x 9-1/4" 180/u



103

17mm x 4-5/8" 270/u *



104

15mm x 7-1/4" 192/u *

15mm x 5-1/4" 288/u *



105

5/8" x 5-1/4" 240/u *

5/8" x 7-1/4" 192/u *



108

7/16" x 3" 270/u *



109

14mm x 5-1/2" 288/u
14mm x 7-1/4" 192/u
3/4" x 2-3/14" 360/u
3/4" x 3-1/2" 288/u



111

14mm x 4-1/2" 324/u *



112

14mm x 5-1/4" 288/u
14mm x 7-1/4" 192/u *



113

12mm x 3-1/4" 546/u



114

12mm x 3-1/4" 546/u *



118

15mm x 7-1/4" 192/u



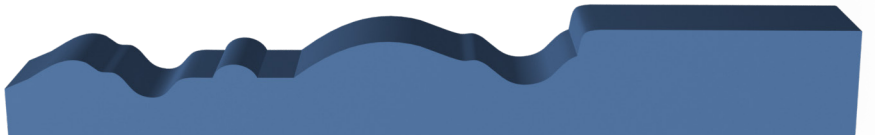
121

14mm x 3-1/4" 546/u *



122

14mm x 4-7/16" 324/u *



125

5/8" x 5-1/4" 288/u
5/8" x 7-1/4" 192/u
5/8" x 9-1/4" 160/u



Base Boards

Base Boards

157

15mm x 5-1/4" 240/u *



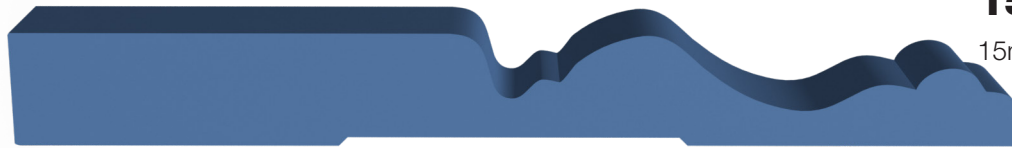
135

5/8" x 5-3/8" 240/u *



155

15mm x 5-1/4" 240/u *



131

3/8" x 3-1/8" 650/u *



132

14mm x 3-1/4" 546/u *



134

12mm x 3-1/4" 546/u *



142

12mm x 3" 588/u *



144

3/4" x 3-1/2" 312/u

3/4" x 7-1/2" 144/u



156

15mm x 3-1/4" 504/u *



153

3/16" x 8-1/2" 140/u *



140

5/8" x 7-1/4" 192/u *

5/8" x 4-1/2" 324/u *



159

18mm x 5-1/4" 192/u *



163

14mm x 5-1/4" 288/u

14mm x 7-1/4" 192/u

14mm x 9-1/4" 160/u

11/16" x 11-1/4" 96/u



166

14mm x 5-1/4" 288/u



168

15mm x 5-1/4" 256/u

15mm x 3-1/4" 420/u

15mm x 4-1/4" 360/u

15mm x 7-1/4" 192/u



173

1-3/16" x 7-1/4" 120/u *



175

17mm x 5-1/2" 240/u *



180

14mm x 5-1/4" 288/u



Base Boards

Base Boards



183
3/8" x 3-7/8" 528/u *



184
15mm x 5-9/16" 288/u *



185
3/4" x 5-1/2" 192/u *



187
5/8" x 5-1/2" 280/u *



189
12mm x 3-1/4" 546/u
12mm x 4-1/4" 420/u
12mm x 5-1/4" 336/u



193
5/8" x 5-1/4" 240/u *



196
18mm x 7" 192/u *



200
5/8" x 5-1/4" 240/u
17mm x 7-1/4" 168/u



385
12mm x 4-1/4" 420/u *
(specify width/thickness)



994
1/2" x 5" 288/u *

887

3/4" x 7-3/4" 120/u *



889

3/4" x 8-1/8" 120/u *



895

12mm x 5-1/4" 336/u *



985

15mm x 5-1/4" 240/u *



888

3/4" x 8" 120/u *



894

14mm x 7-1/4" 192/u *



927

3/8" x 6" 280/u *

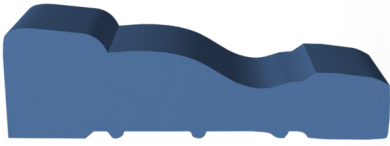


991

14mm x 6" 224/u *

Base Boards

Casings



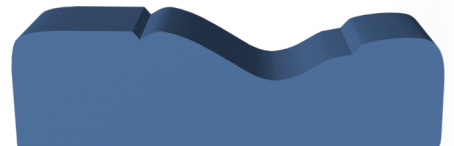
298

15mm x 2" 720/u *



283

15mm x 2-1/8" 720/u *



204

5/8" x 2-1/4" 570/u *



227

1/2" x 2-1/4" 684/u *



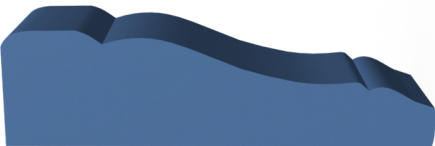
236

14mm x 2-1/4" 684/u
15mm x 2-1/4" 684/u



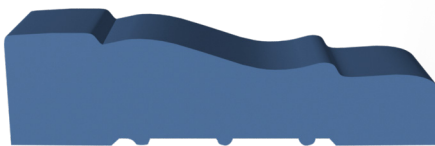
237

14mm x 2-1/4" 684/u *



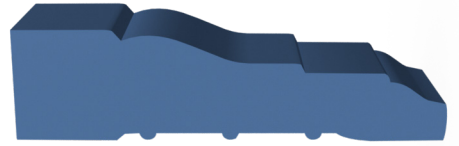
242

5/8" x 2-1/4" 684/u *



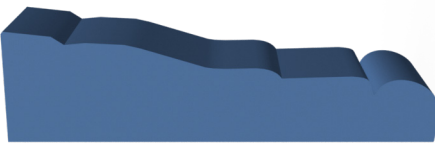
256

15mm x 2-1/4" 570/u



259

15mm x 2-1/4" 684/u *



276

15mm x 2-1/4" 684/u *



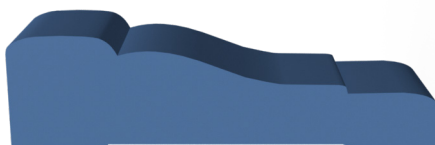
292

5/8" x 2-1/4" 684/u *



293

11/16" x 2-1/4" 756/u *



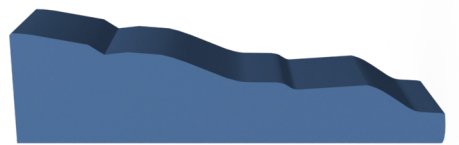
295

15mm x 2-1/4" 798/u



296

15mm x 2-1/4" 684/u



306

15mm x 2-1/4" 684/u



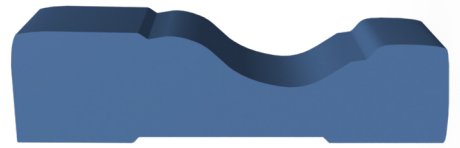
324

15mm x 2-1/4" 684/u



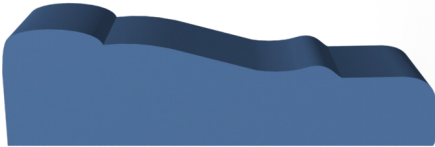
356

14mm x 2-1/4" 684/u



359

15mm x 2-1/4" 684/u



365

5/8" x 2-1/4" 684/u



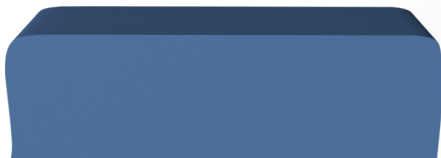
366

5/8" x 2-1/4" 570/u
14mm x 2-1/4" 684/u



376

15mm x 2-1/4" 684/u



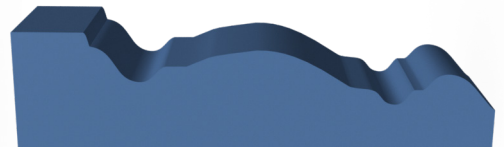
384

17mm x 2-1/4" 532/u
(specify width/thickness)



284

3/4" x 2-7/16" 576/u *



232

5/8" x 2-1/2" 544/u *



255

5/8" x 2-1/2" 510/u *

258

18mm x 2-1/2" 432/u *



261

5/8" x 2-1/2" 672/u *



268

15mm x 2-1/2" 672/u *

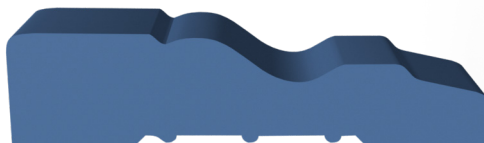
286

15mm x 2-1/2" 672/u *



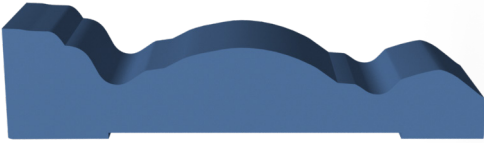
322

15mm x 2-1/2" 612/u *



Casings

Casings



331

15mm x 2-1/2" 612/u*



287

5/8" x 2-3/4" 672/u*



299

15mm x 2-3/4" 504/u*



308

17mm x 2-3/4" 450/u*



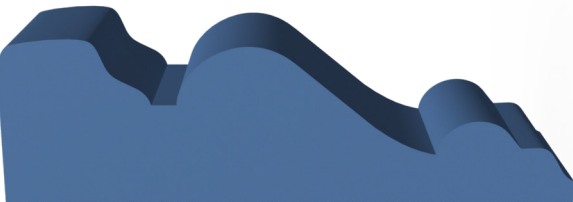
337

18mm x 2-3/4" 364/u*



375

3/4" x 2-3/4" 390/u*



285

7/8" x 3" 336/u*



309

7/8" x 3" 392/u*



313

18mm x 3" 504/u*



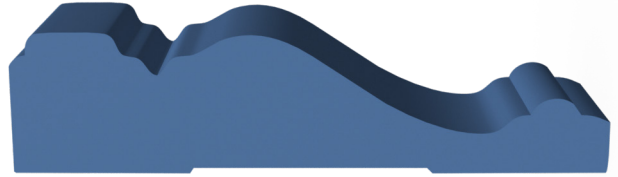
386

18mm x 3" 560/u*



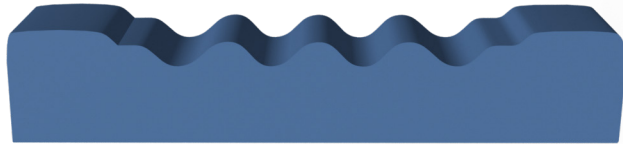
993

5/8" x 3" 420/u*



262

3/4" x 3-1/8" 396/u*



380

15mm x 3-3/16" 468/u*



208

5/8" x 3-1/4" 432/u



218

18mm x 3-1/4" 364/u*



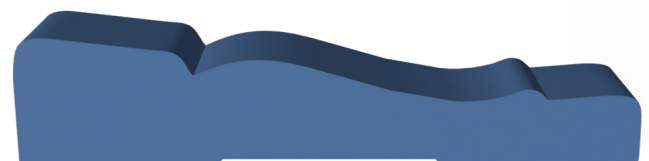
249

15mm x 3-1/4" 468/u
18mm x 3-1/4" 546/u
14mm x 3-1/4" 468/u



271

17mm x 3-1/4" 468/u*



274

17mm x 3-1/4" 468/u*



297

17mm x 3-1/4" 390/u*



319

14mm x 3-1/4" 546/u*

Casings

Casings



320

14mm x 3-1/4" 468/u*



321

14mm x 3-1/4" 468/u*



325

3/4" x 3-1/4" 312/u*



344

14mm x 3-1/4" 546/u
15mm x 3-1/4" 546/u



345

14mm x 3-1/4" 468/u
5/8" x 3-1/4" 468/u
17mm x 3-1/4" 468/u



346

15mm x 3-1/4" 546/u*



354

5/8" x 3-1/4" 468/u



361

15mm x 3-1/4" 546/u



369

17mm x 3-1/4" 390/u*



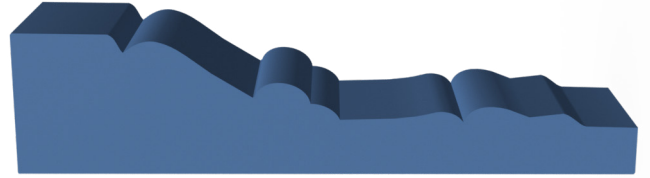
379

15mm x 3-1/4" 468/u



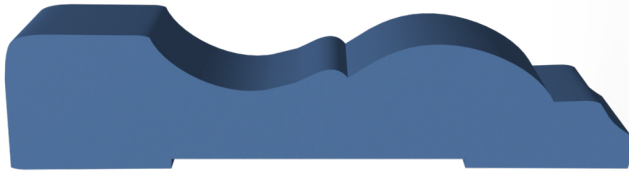
389

15mm x 3-1/4" 468/u



399

3/4" x 3-1/4" 468/u*



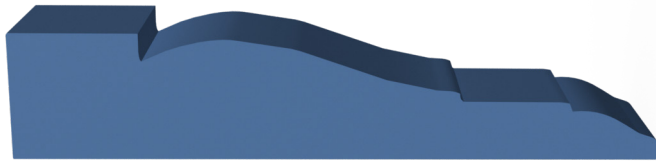
402

18mm x 3-1/4" 384/u*



984

17mm x 3-1/4" 390/u*



231

17mm x 3-3/8" 390/u*



247

14mm x 3-3/8" 468/u*



341

5/8" x 3-3/8" 390/u



349

12mm x 3-3/8" 546/u*



203

1" x 3-1/2" 360/u



205

3/4" x 3-1/2" 360/u

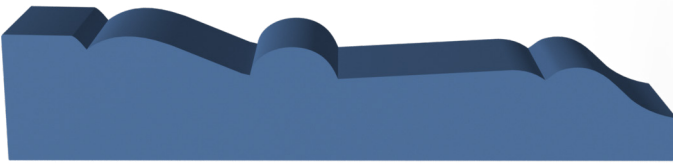
Casings

Casings



211

17mm x 3-1/2" 360/u



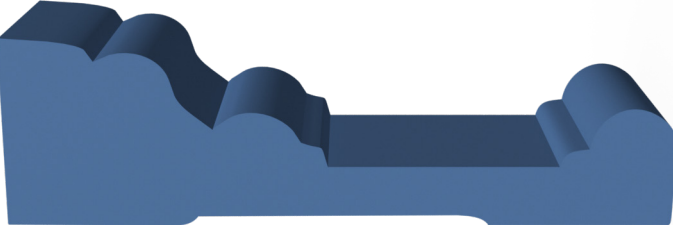
215

17mm x 3-1/2" 360/u*



216

1" x 3-1/2" 240/u*



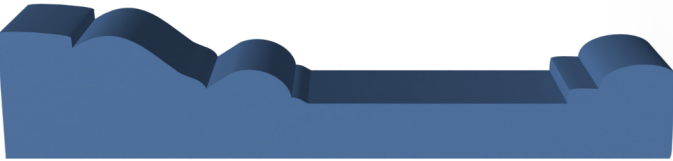
233

1" x 3-1/2" 360/u



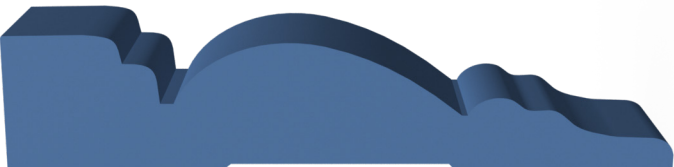
235

17mm x 3-1/2" 336/u*



238

7/8" x 3-1/2" 288/u*



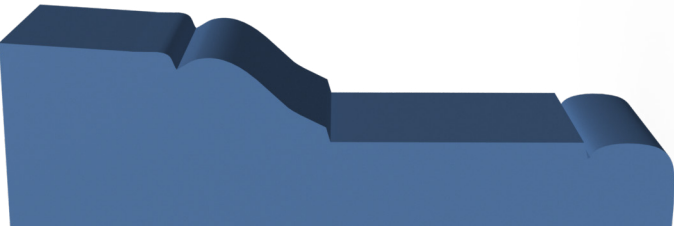
243

18mm x 3-1/2" 280/u*



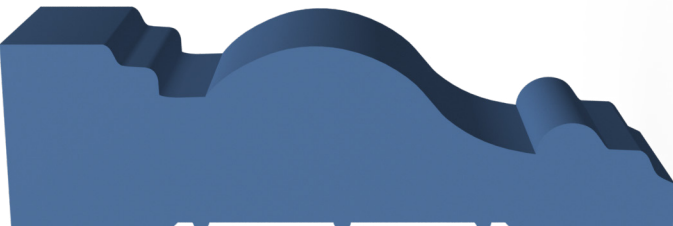
250

3/4" x 3-1/2" 260/u



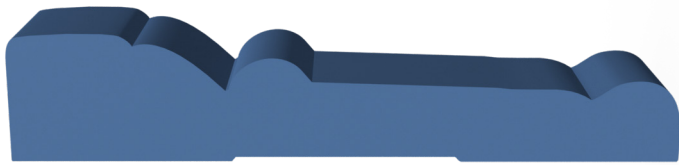
267

1" x 3-1/2" 336/u*



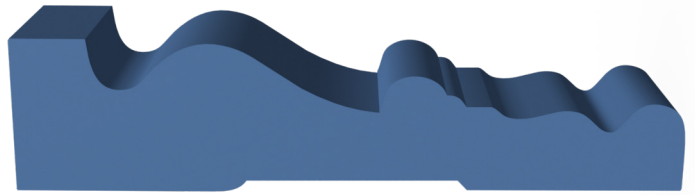
269

1" x 3-1/2" 280/u*



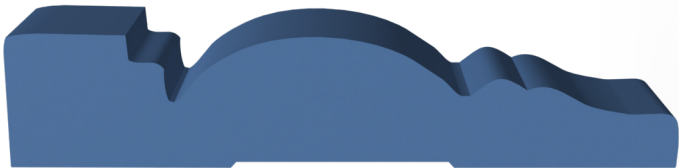
278

17mm x 3-1/2" 360/u*



280

13/16" x 3-1/2" 360/u*



282

18mm x 3-1/2" 240/u*



288

17mm x 3-1/2" 360/u
(specify width/thickness)



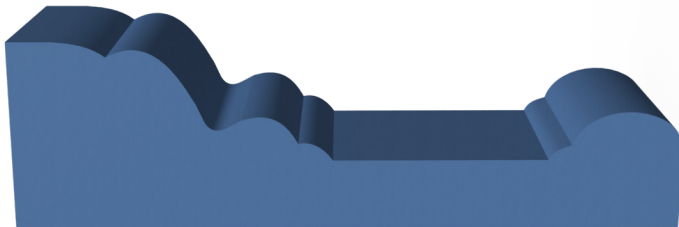
289

7/8" x 3-1/2" 360/u*



291

1" x 3-1/2" 288/u*



303

1" x 3-1/2" 360/u



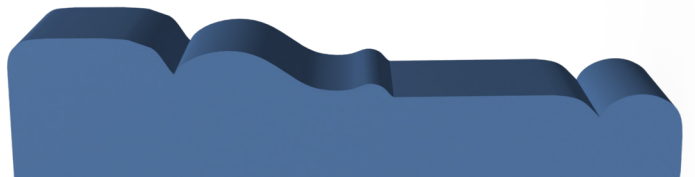
307

18mm x 3-1/2" 280/u*



312

18mm x 3-1/2" 360/u*



323

3/4" x 3-1/2" 432/u

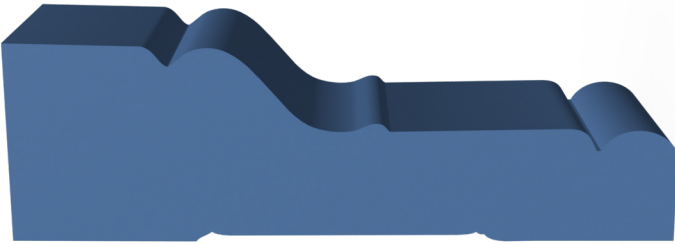
Casings

Casings



329

17mm x 3-1/2" 432/u



332

1-1/16" x 3-1/2" 288/u*



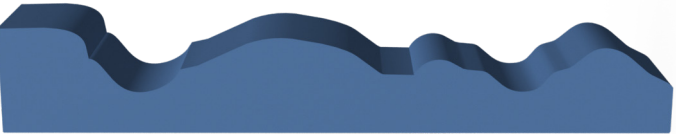
336

3/4" x 3-1/2" 336/u



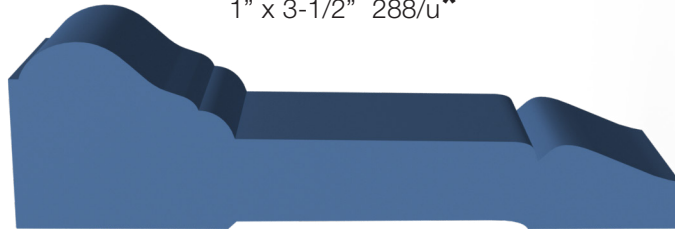
348

1" x 3-1/2" 288/u*



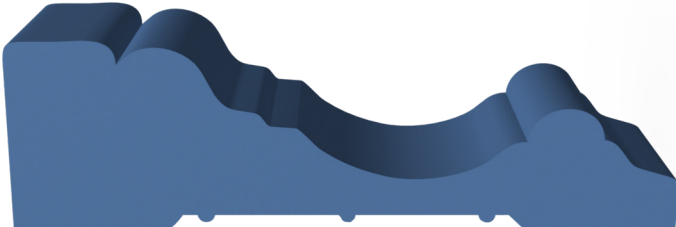
352

14mm x 3-1/2" 432/u*



360

1" x 3-1/2" 360/u*



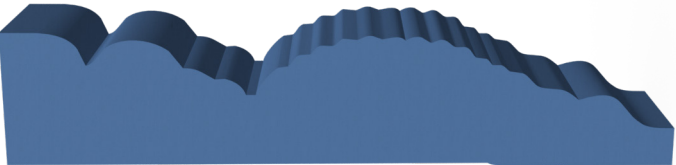
364

1" x 3-1/2" 360/u*



370

1" x 3-1/2" 360/u



373

18mm x 3-1/2" 308/u*



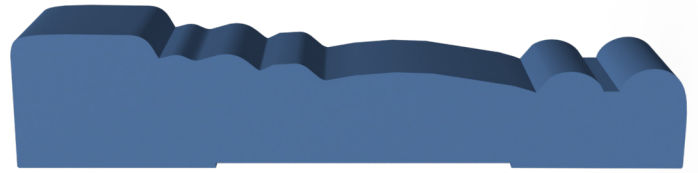
383

18mm x 3-1/2" 432/u*



387

15mm x 3-1/2" 432/u*



388

18mm x 3-1/2" 336/u



390

1" x 3-1/2" 360/u



391

3/4" x 3-1/2" 576/u*



395

17mm x 3-1/2" 432/u*



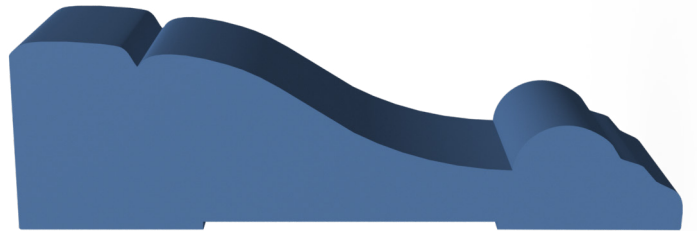
406

18mm x 3-1/2" 264/u



411

7/8" x 3-1/2" 240/u*



487

1" x 3-1/2" 308/u*



893

1" x 3-1/2" 288/u*



221

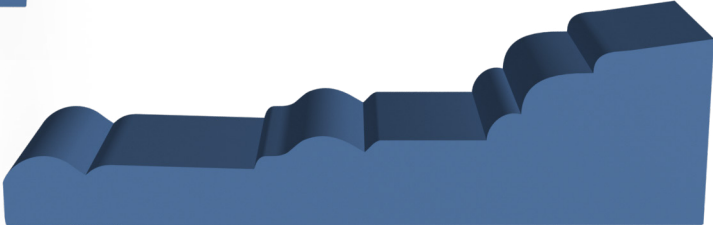
12mm x 3-9/16" 504/u

Casings

Casings



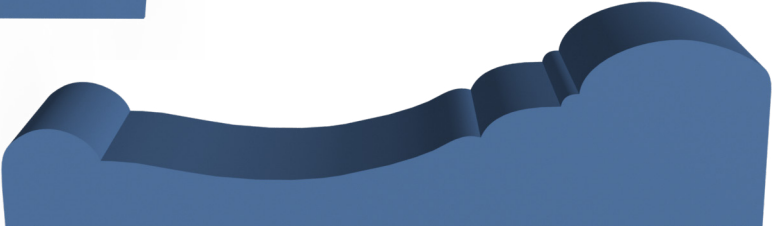
891
1" x 3-5/8" 264/u*



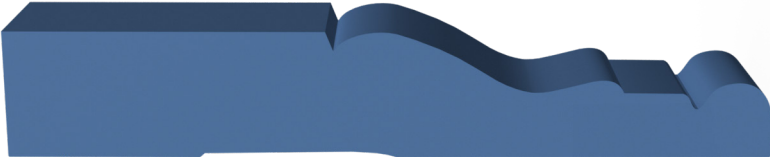
270
1" x 3-11/16" 352/u*



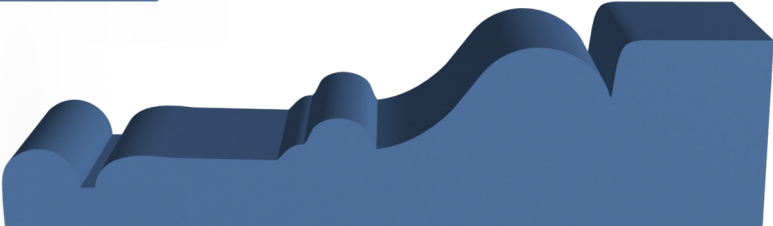
201
1" x 3-15/16" 220/u*



213
1" x 4" 224/u



214
17mm x 4" 224/u*



224
1" x 4" 160/u*

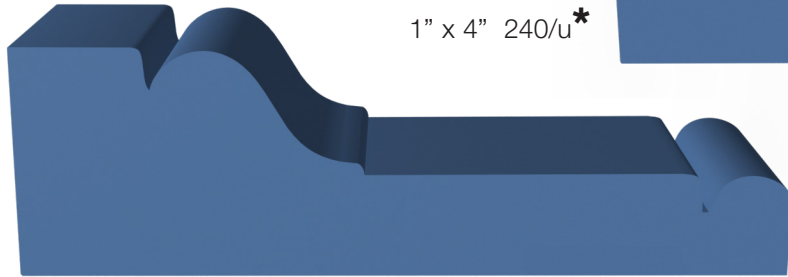


234
1-3/16" x 4" 160/u



367

1" x 4" 360/u*



890

1" x 4" 240/u*



304

1-1/4" x 4-1/16" 200/u*



301

1" x 4-3/16" 240/u



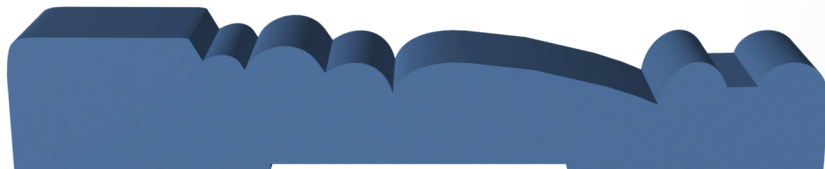
310

1-3/16" x 4-1/4" 180/u



225

1" x 4-1/4" 200/u*

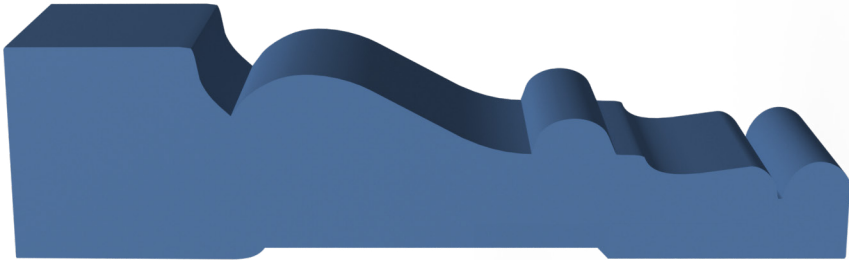


377

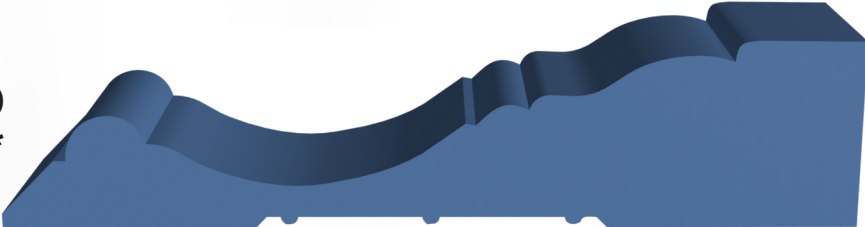
18mm x 4-1/4" 288/u

Casings

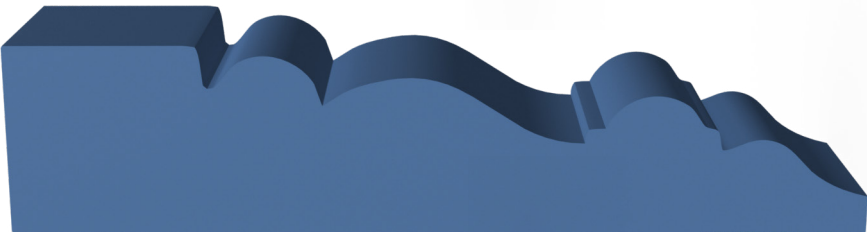
Casings



328
1-1/8" x 4-3/8" 216/u*



240
1" x 4-1/2" 252/u*



353
1" x 4-1/2" 220/u*



393
1-3/16" x 4-1/2" 180/u*



351
1-1/4" x 5" 192/u



340
17mm x 5-1/4" 224/u*



314
17mm x 7-1/4" 168/u*



401

7/16" x 5-1/4" 192/u



407

17mm x 3" 352/u*



430

1" x 3-1/4" 208/u



432

3/4" x 3" 420/u*



439

17mm x 2-5/8" 540/u



497

5/8" x 4-1/2" 324/u*



490

17mm x 2-5/8" 468/u*



496

15mm x 2-1/2" 704/u*



485

17mm x 3-1/4" 468/u*



494

1" x 3-1/2" 288/u



403

1" x 3" 220/u

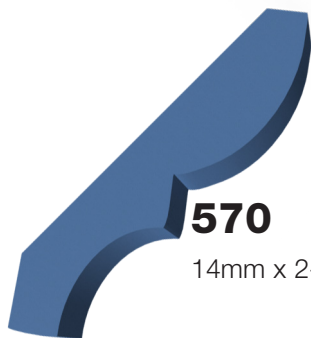


260

1-1/8" x 3-3/16" 320/u*

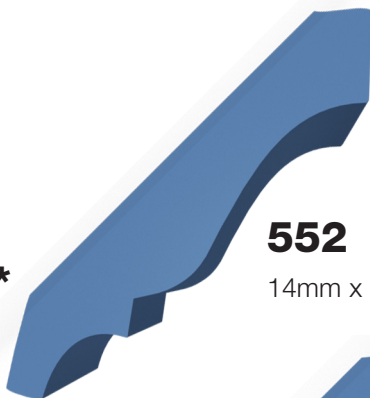
Chair Rail

Crown Moulding



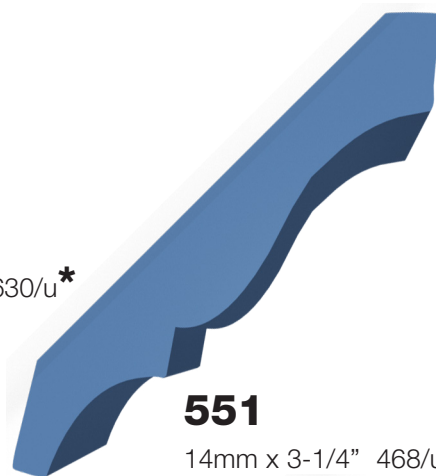
570

14mm x 2-1/4" 450/u*



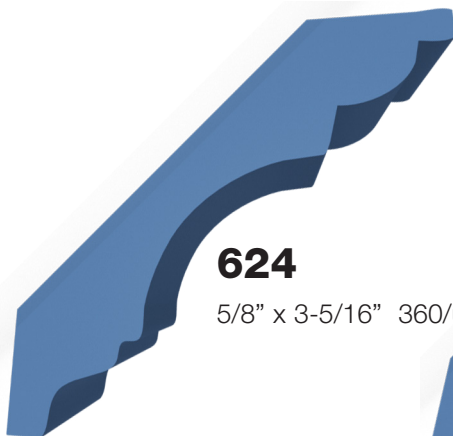
552

14mm x 2-3/4" 630/u*



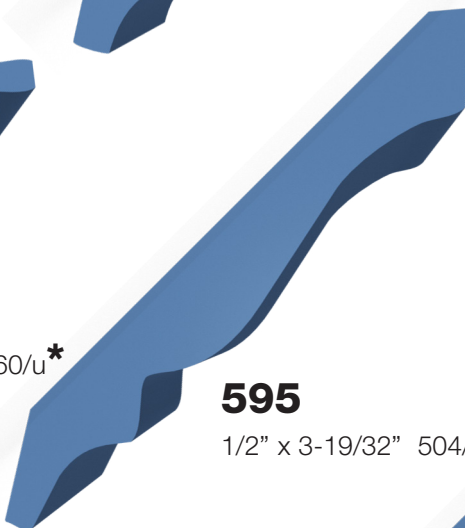
551

14mm x 3-1/4" 468/u



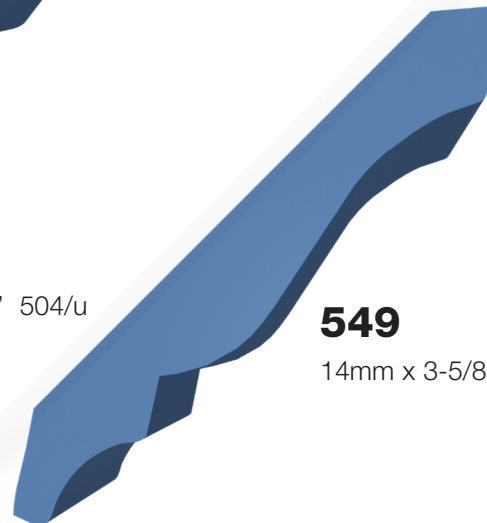
624

5/8" x 3-5/16" 360/u*



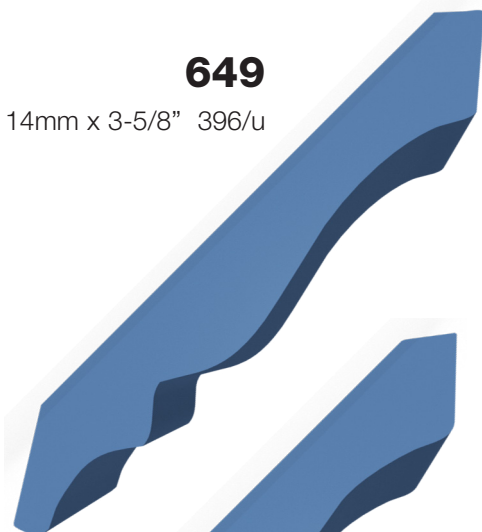
595

1/2" x 3-19/32" 504/u



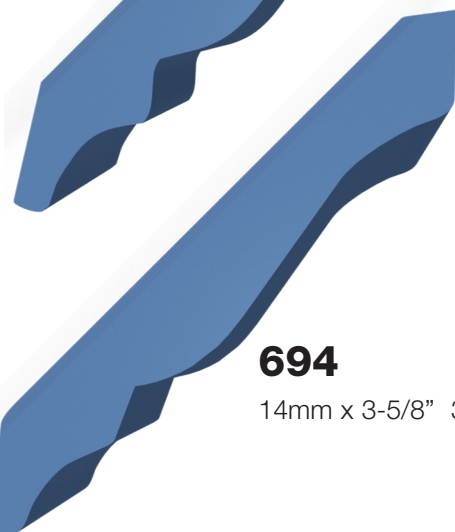
549

14mm x 3-5/8" 396/u



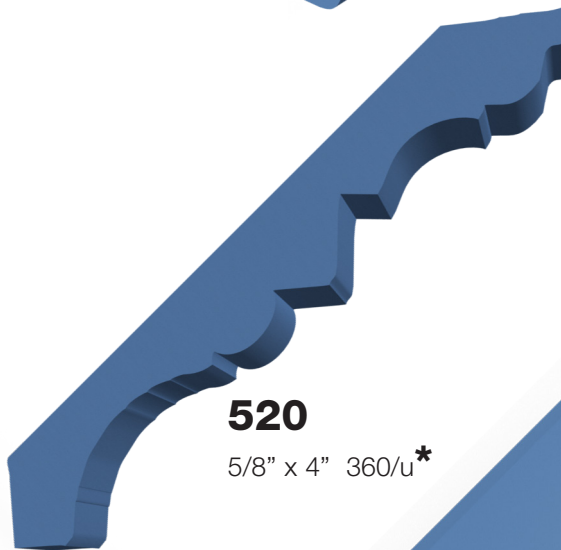
649

14mm x 3-5/8" 396/u



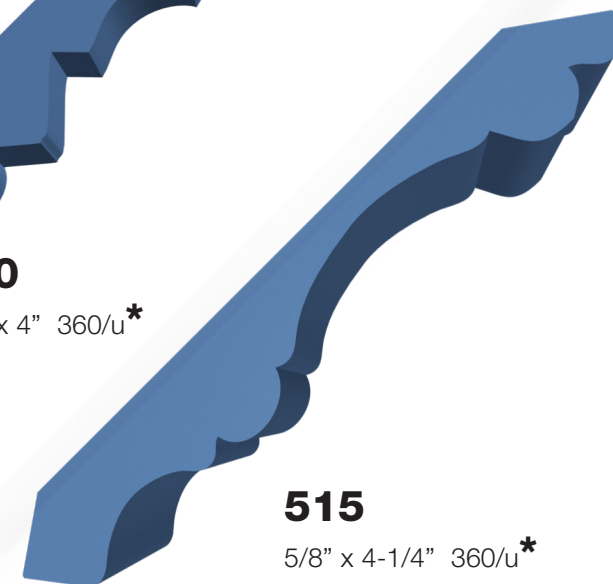
694

14mm x 3-5/8" 396/u



520

5/8" x 4" 360/u*

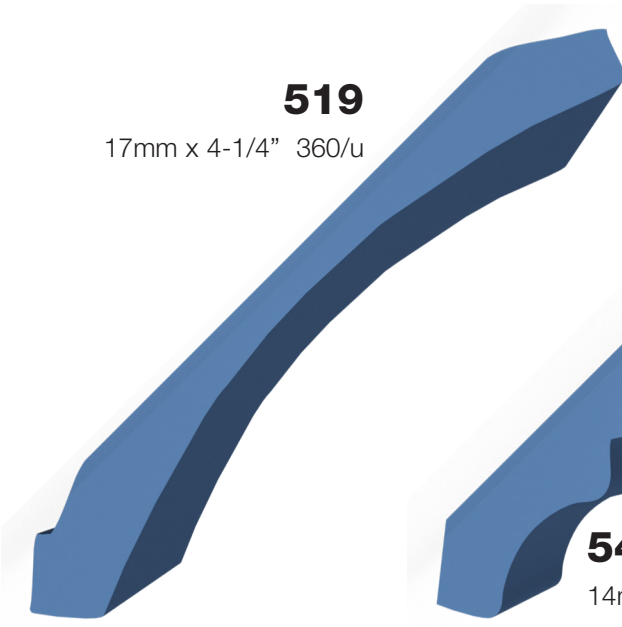


515

5/8" x 4-1/4" 360/u*

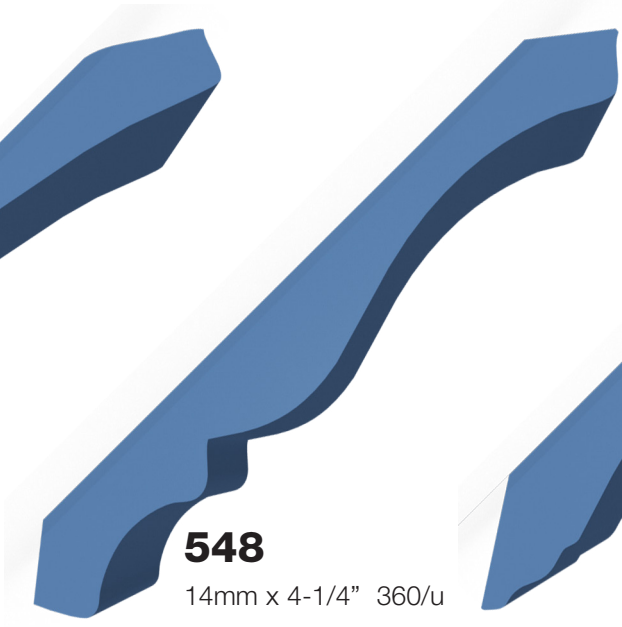
519

17mm x 4-1/4" 360/u



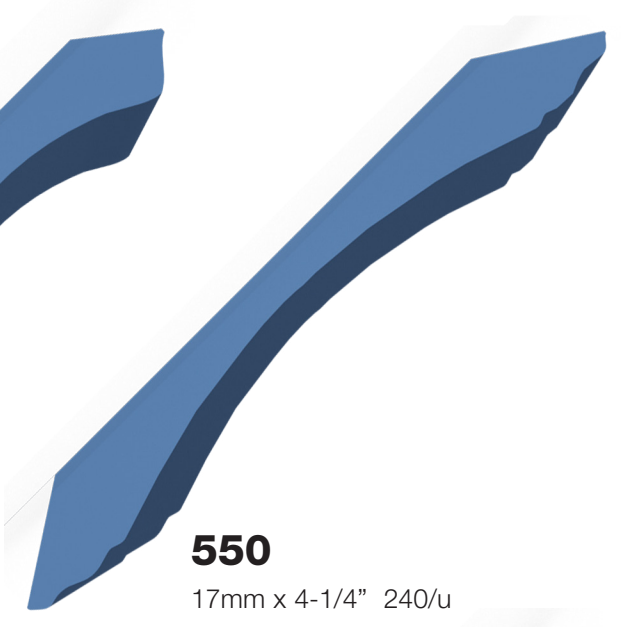
548

14mm x 4-1/4" 360/u



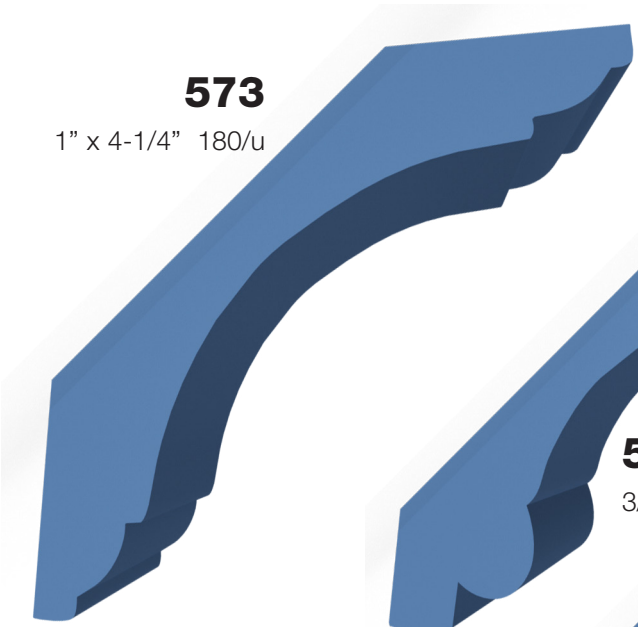
550

17mm x 4-1/4" 240/u



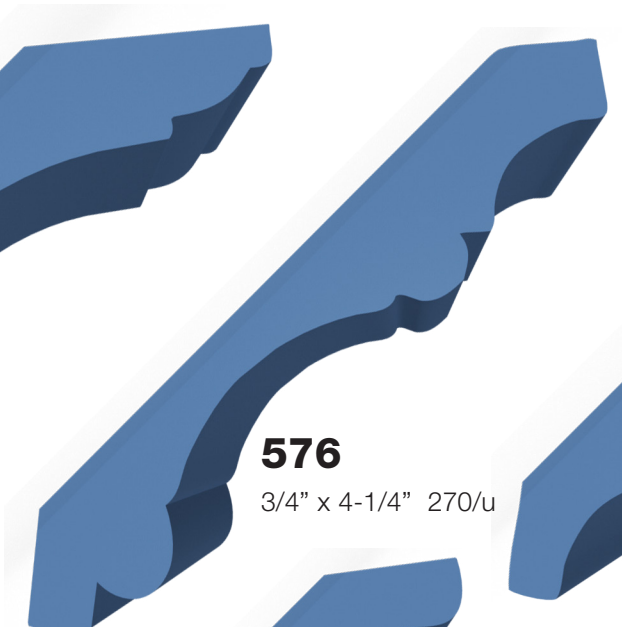
573

1" x 4-1/4" 180/u



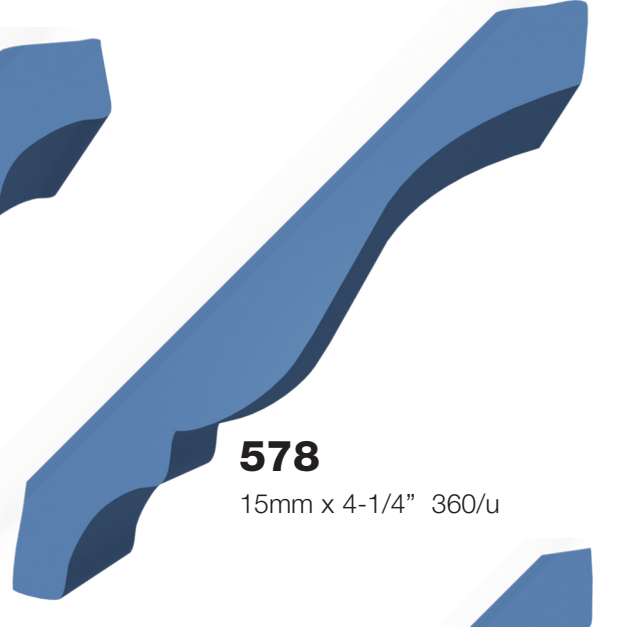
576

3/4" x 4-1/4" 270/u



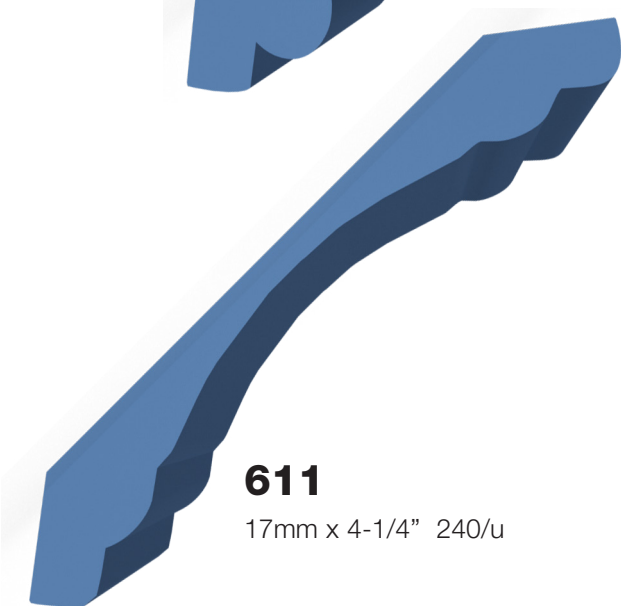
578

15mm x 4-1/4" 360/u



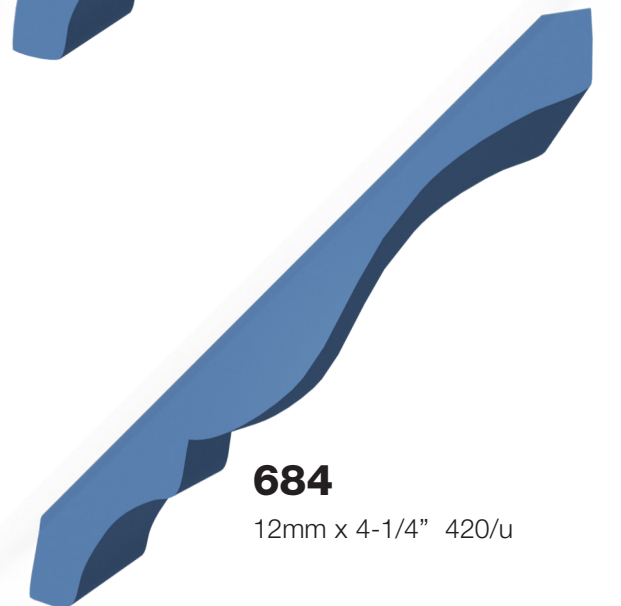
611

17mm x 4-1/4" 240/u



684

12mm x 4-1/4" 420/u



Crown Moulding

Crown Moulding

531

7/8" x 4-5/16" 240/u

574

7/8" x 4-7/16" 216/u*

687

5/8" x 4-7/16" 280/u*

644

5/8" x 4-15/32" 270/u*

558

15mm x 4-1/2" 288/u*

609

5/8" x 4-1/2" 270/u*

663

17mm x 4-1/2" 270/u*

547

14mm x 4-5/8" 324/u

564

18mm x 4-5/8" 270/u*

604

3/4" x 4-5/8" 252/u*

647

14mm x 4-5/8" 324/u

674

14mm x 4-5/8" 324/u

685

18mm x 4-5/8" 324/u*

563

7/8" x 4-7/8" 324/u*

506

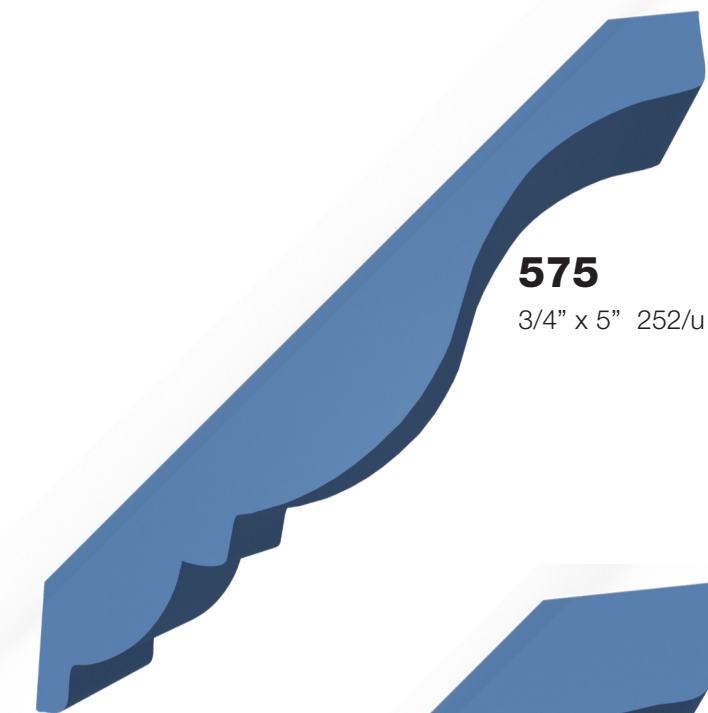
5/8" x 5" 288/u

525

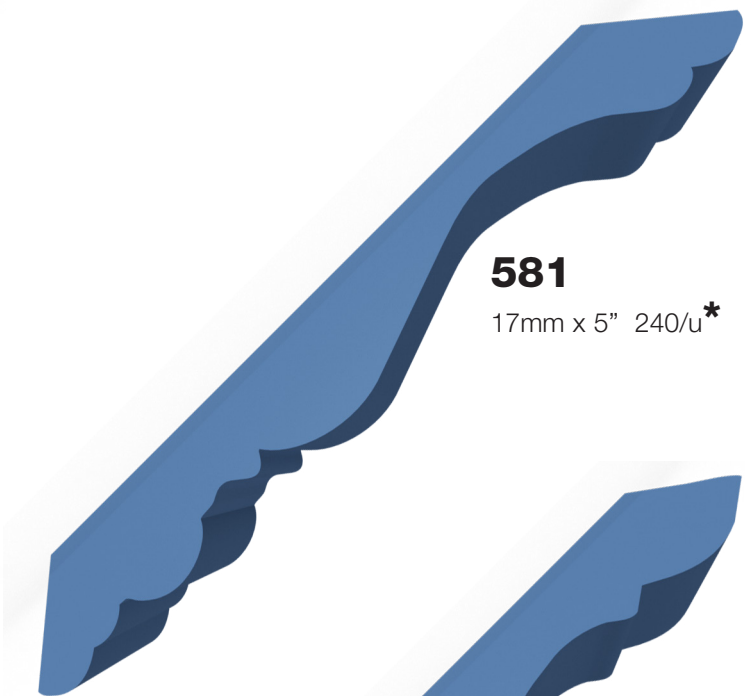
17mm x 5" 240/u

Crown Moulding

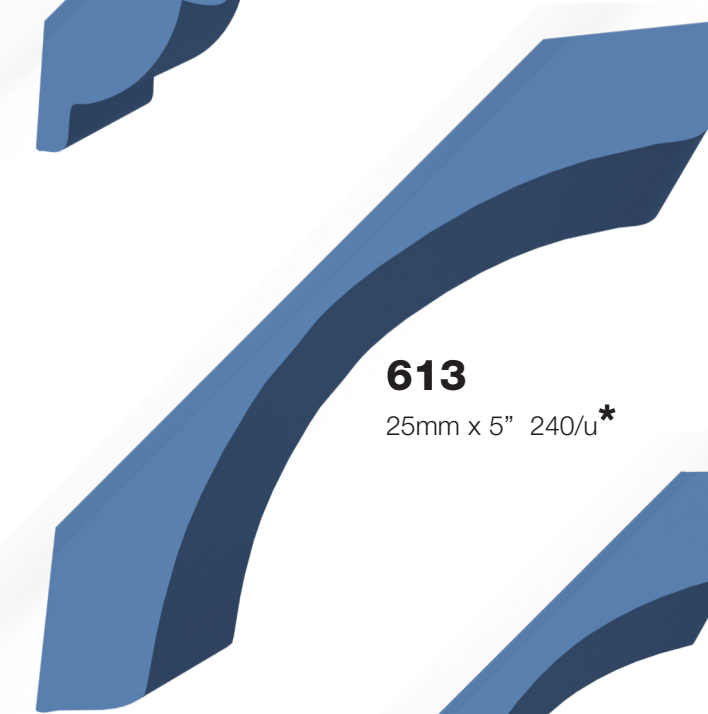
Crown Moulding



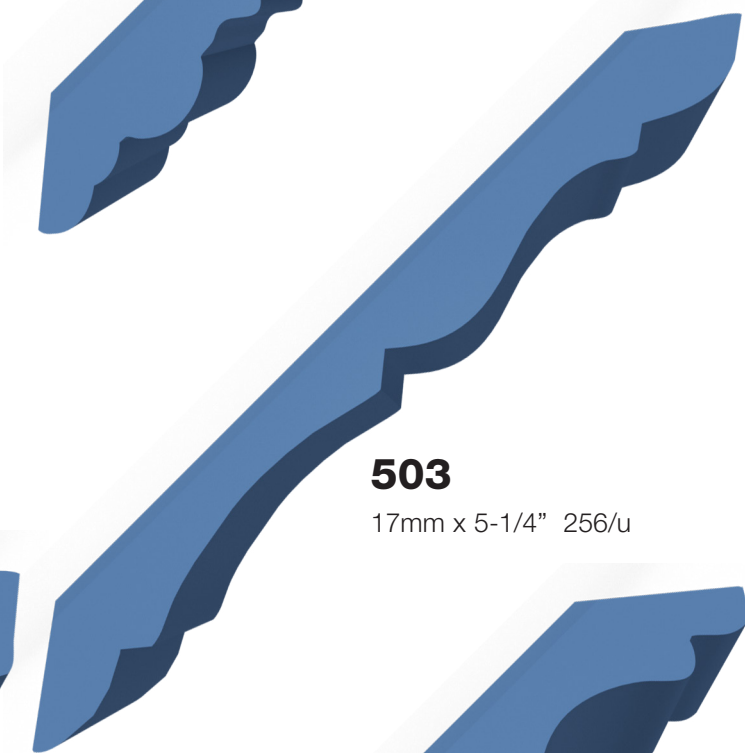
575
3/4" x 5" 252/u



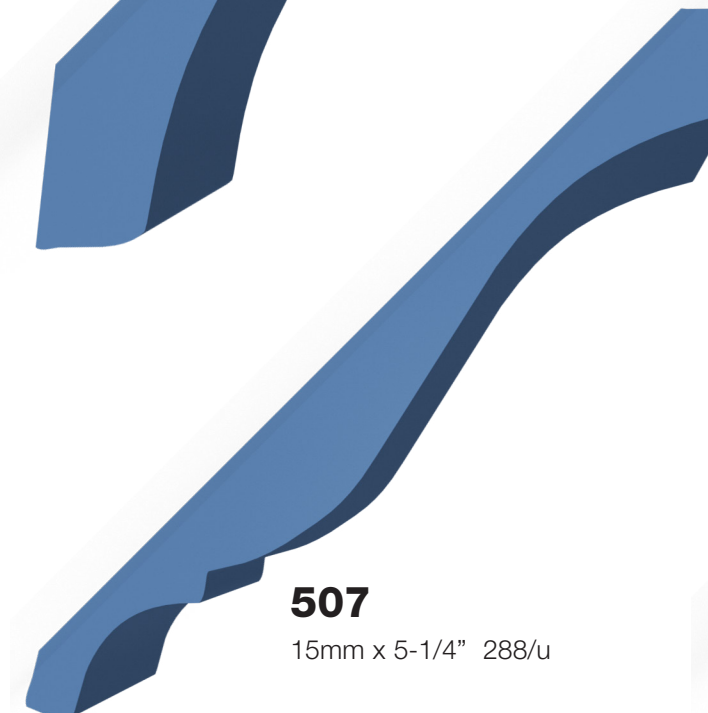
581
17mm x 5" 240/u*



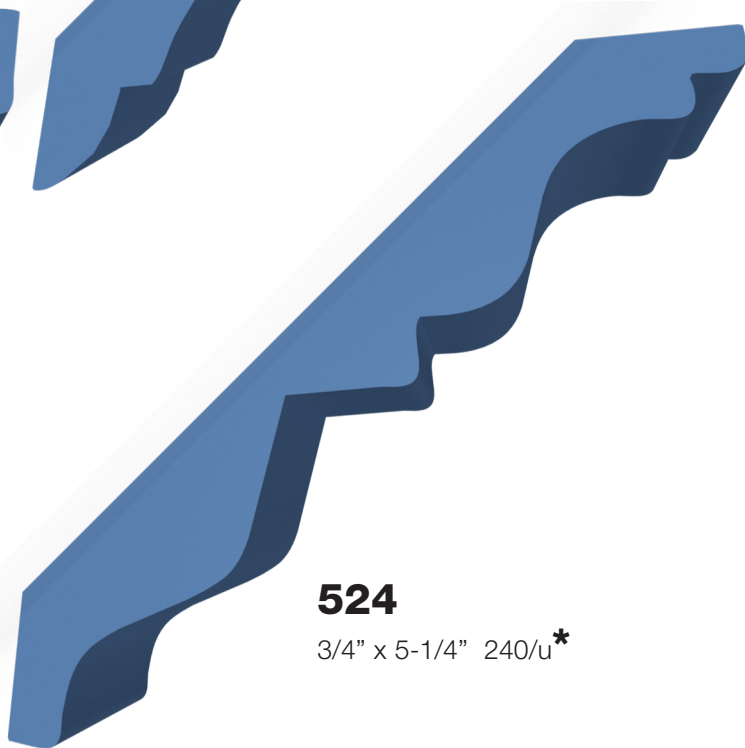
613
25mm x 5" 240/u*



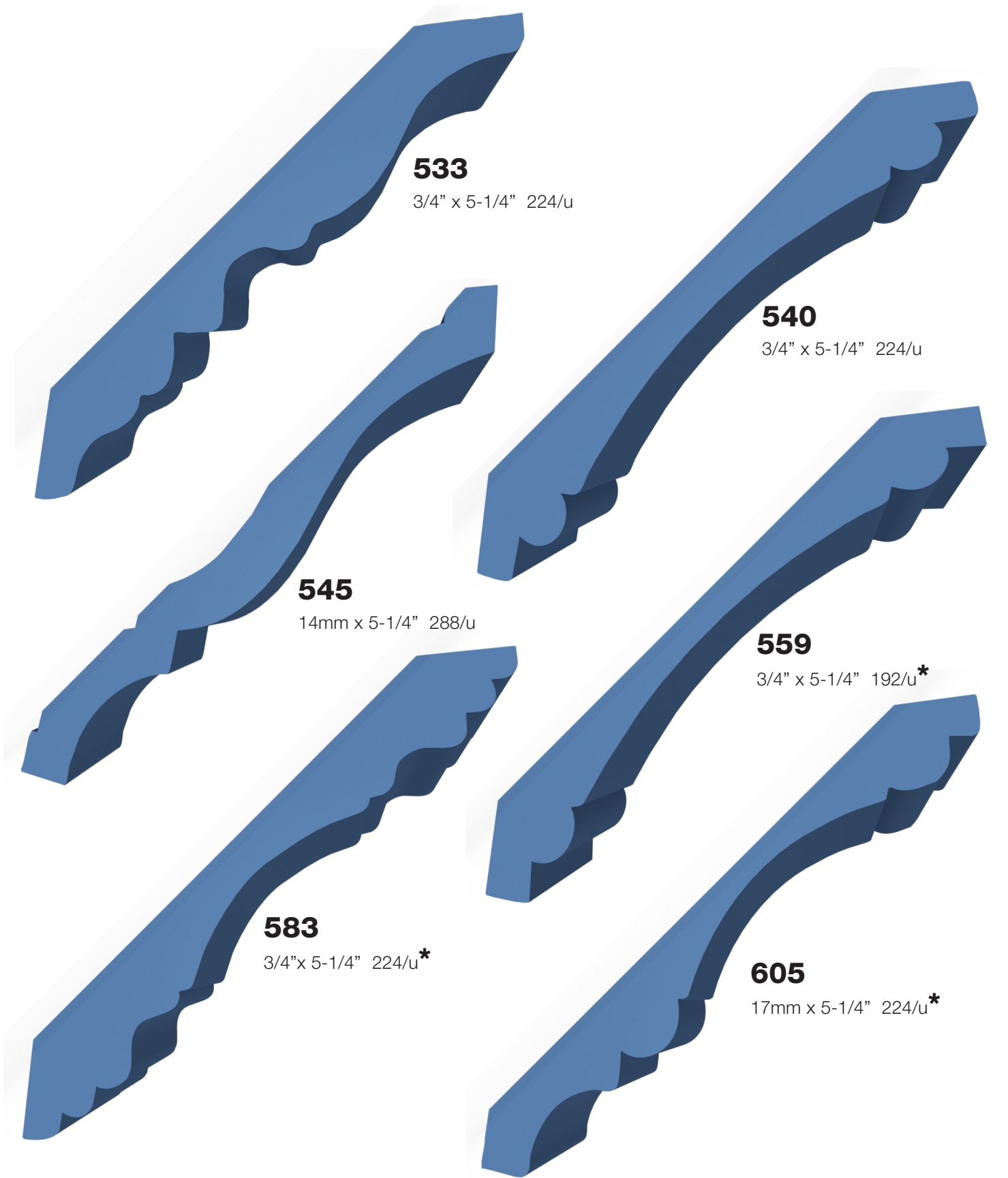
503
17mm x 5-1/4" 256/u



507
15mm x 5-1/4" 288/u



524
3/4" x 5-1/4" 240/u*



533

3/4" x 5-1/4" 224/u

540

3/4" x 5-1/4" 224/u

545

14mm x 5-1/4" 288/u

559

3/4" x 5-1/4" 192/u*

583

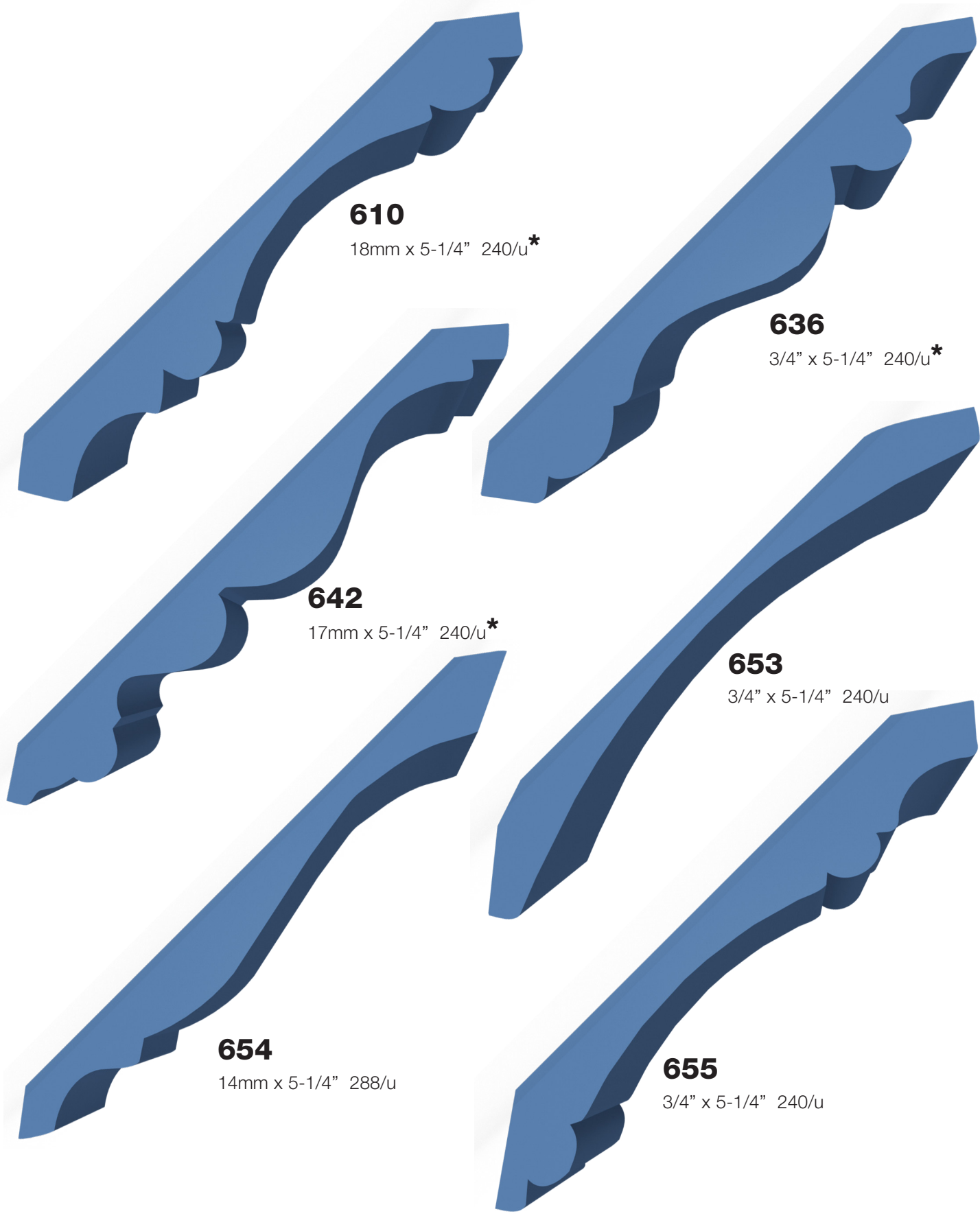
3/4"x 5-1/4" 224/u*

605

17mm x 5-1/4" 224/u*

Crown Moulding

Crown Moulding



610
18mm x 5-1/4" 240/u*

636
3/4" x 5-1/4" 240/u*

642
17mm x 5-1/4" 240/u*

653
3/4" x 5-1/4" 240/u

654
14mm x 5-1/4" 288/u

655
3/4" x 5-1/4" 240/u

686

14mm x 5-1/4" 288/u

688

14mm x 5-1/4" 288/u

589

1-3/16"x 5-7/16" 160/u*

501

3/4" x 5-1/2" 192/u

553

5/8" x 5-1/2" 288/u*

612

3/4" x 5-1/2" 210/u*

Crown Moulding

Crown Moulding

630

17mm x 5-1/2" 210/u*

555

18mm x 5-5/8" 240/u

571

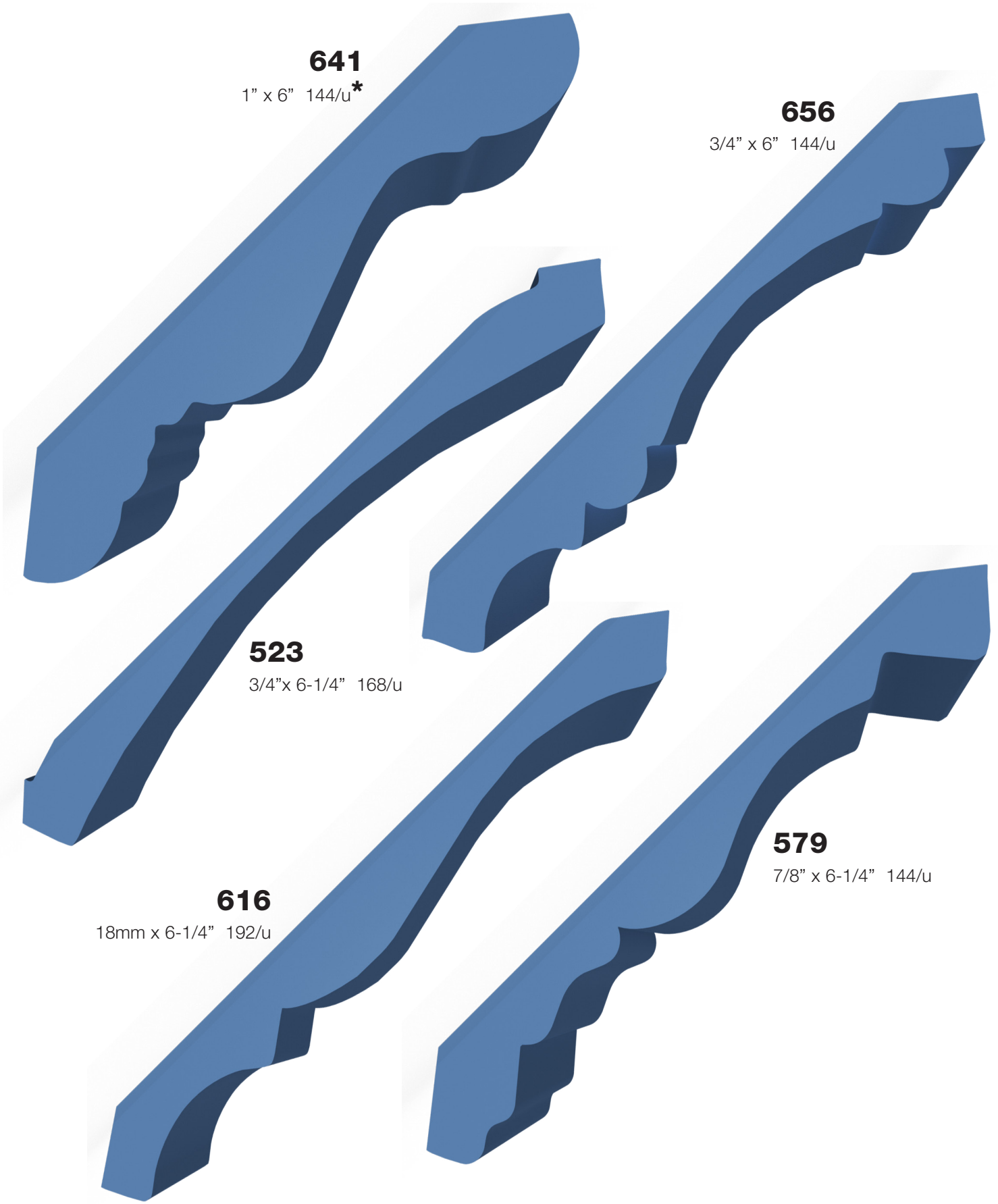
13/16" x 5-5/8" 168/u

561

1" x 6" 144/u*

606

3/4" x 6" 252/u



641
1" x 6" 144/u*

656
3/4" x 6" 144/u

523
3/4"x 6-1/4" 168/u

616
18mm x 6-1/4" 192/u

579
7/8" x 6-1/4" 144/u

Crown Moulding

Crown Moulding

665

3/4" x 6-1/4" 168/u

500

1" x 6-5/16" 140/u

614

3/4" x 6-3/8" 196/u*

691

14mm x 6-1/2" 216/u*

582

3/4" x 6-1/2" 192/u*

502

17mm x 6-5/8" 168/u

670

3/4" x 6-3/4" 168/u*

569

3/4" x 6-7/8" 144/u*

560

17mm x 6-15/16" 168/u*

650

18mm x 6-7/8" 192/u*

Crown Moulding

Crown Moulding

643

1" x 6-15/16" 144/u*

504

17mm x 7" 168/u

505

1" x 7" 144/u

541

17mm x 7" 192/u

543

18mm x 7" 168/u

508

14mm x 7-1/4" 210/u

556

3/4" x 7" 168/u*

537

3/4" x 7-1/4" 180/u*

Crown Moulding

Crown Moulding

542

1" x 7-1/4" 144/u

566

18mm x 7-1/4" 168/u

572

1" x 7-1/4" 120/u*

562

1-1/8" x 7-1/4" 144/u

577

3/4" x 7-1/4" 168/u

603

1" x 7-1/4" 120/u*

601

3/4" x 7-1/4" 180/u

608

3/4" x 7-1/4" 168/u*

Crown Moulding

Crown Moulding

627

3/4" x 7-1/4" 192/u

678

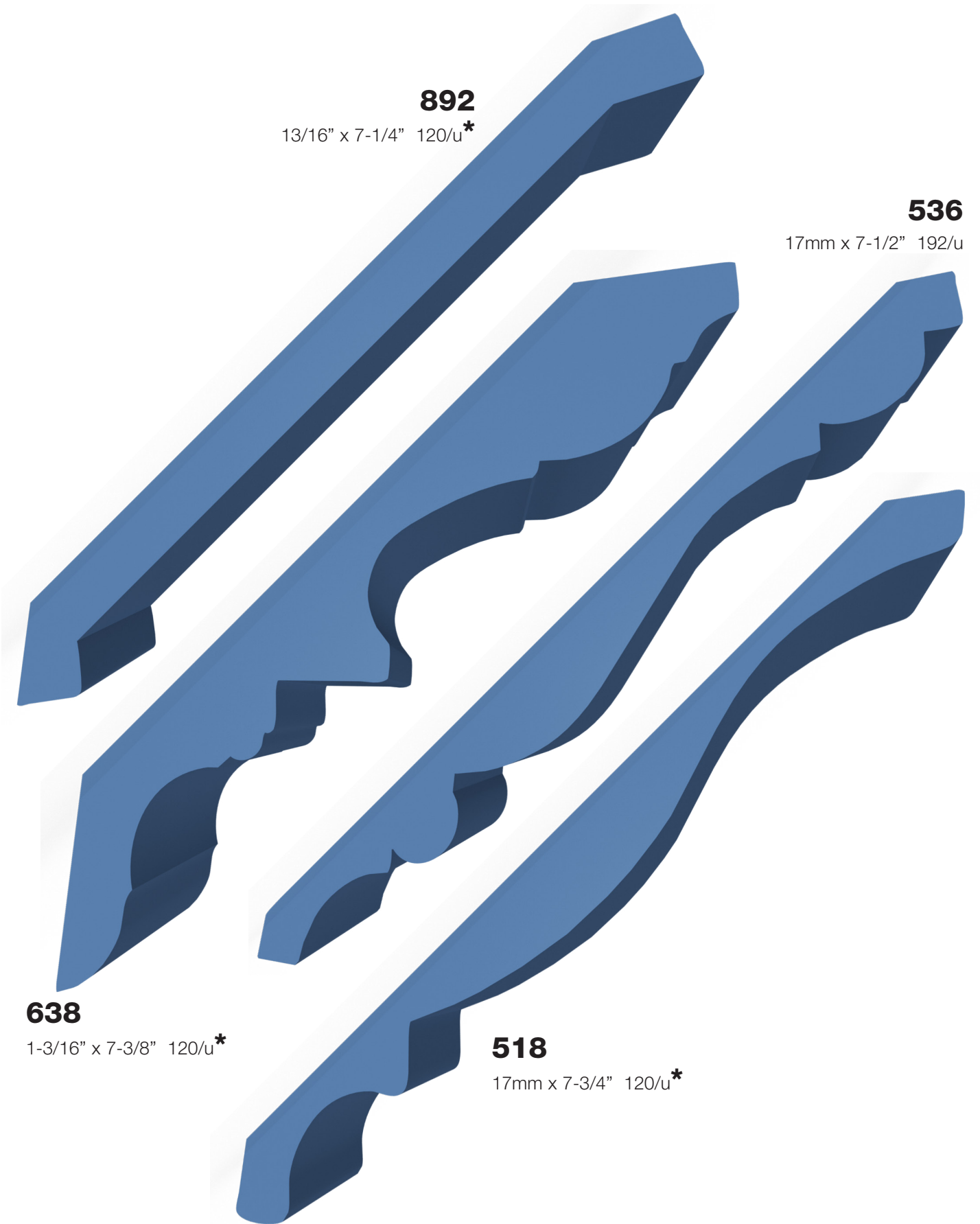
7/8" x 7-1/4" 120/u

675

3/4" x 7-1/4" 168/u

679

1" x 7-1/4" 120/u



892

13/16" x 7-1/4" 120/u*

536

17mm x 7-1/2" 192/u

638

1-3/16" x 7-3/8" 120/u*

518

17mm x 7-3/4" 120/u*

Crown Moulding

Crown Moulding

662

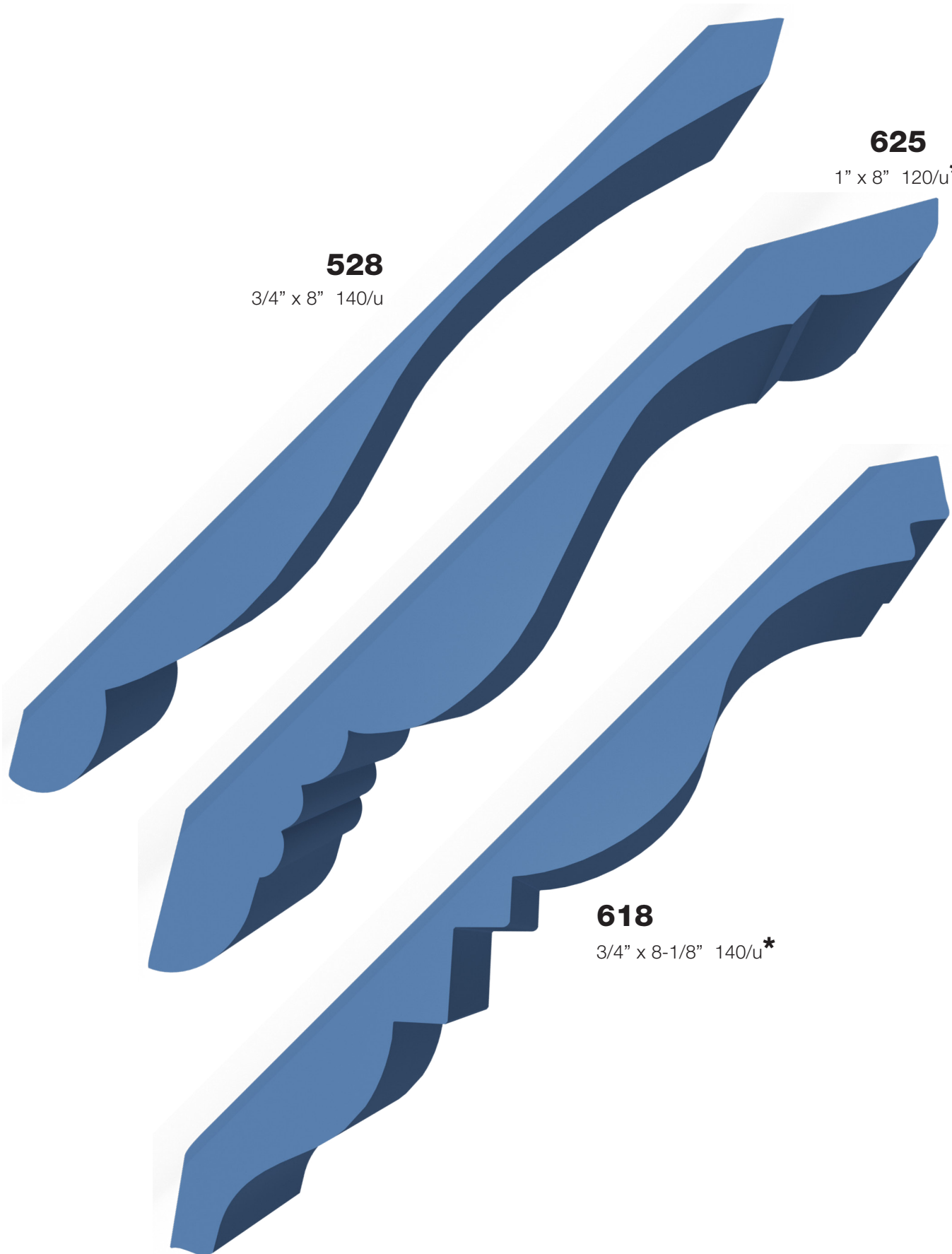
1-1/8" x 7-7/8" 100/u

677

3/4" x 7-3/4" 160/u

513

1-1/8" x 8" 90/u



528
3/4" x 8" 140/u

625
1" x 8" 120/u*

618
3/4" x 8-1/8" 140/u*

Crown Moulding

Crown Moulding

521

1-1/4" x 8-1/2" 50/u*

668

15/16" x 8-1/4" 120/u*

697

1-1/4" x 8-1/2" 100/u*

Enhancers are traditionally used as an added trim level below Crown Moulding to extend the overall look of the design.



001

5/8" x 2-1/2" 528/u

599

5/8" x 4-1/2" 288/u

Enhancers

Caps are traditionally used as an added trim level to Baseboard to create a beautiful, finished design.



914

5/8" x 2-7/16" 448/u*



936

17mm x 1-3/4" 768/u

Caps

Headers & Architraves

817

1-3/16" x 6-1/4" 120/u*



964

1-3/16" x 5-1/4" 168/u*



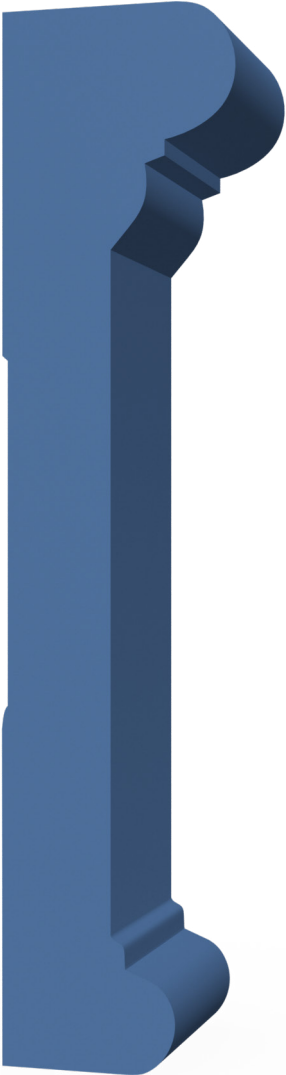
931

1-1/16" x 5-5/16" 128/u*



976

1-1/4" x 5-9/16" 120/u*





810

12mm x 5-1/2" 336/u*

818
3/4" x 5-1/2" 192/u



907

12mm x 5-1/2" 288/u*

916
12mm x 5-1/4" 384/u*



918

3/4" x 5-1/2" 192/u*

930
3/8" x 5-3/4" 192/u*



932

17mm x 5-1/4" 192/u
17mm x 7-1/4" 144/u

938
18mm x 5-1/2" 168/u



942

15mm x 3-1/4" 468/u*

Pattern Stock

Pattern Stock

832

14mm x 7-3/4" 192/u
14mm x 5-3/4" 288/u



833

12mm x 7-1/4" 240/u

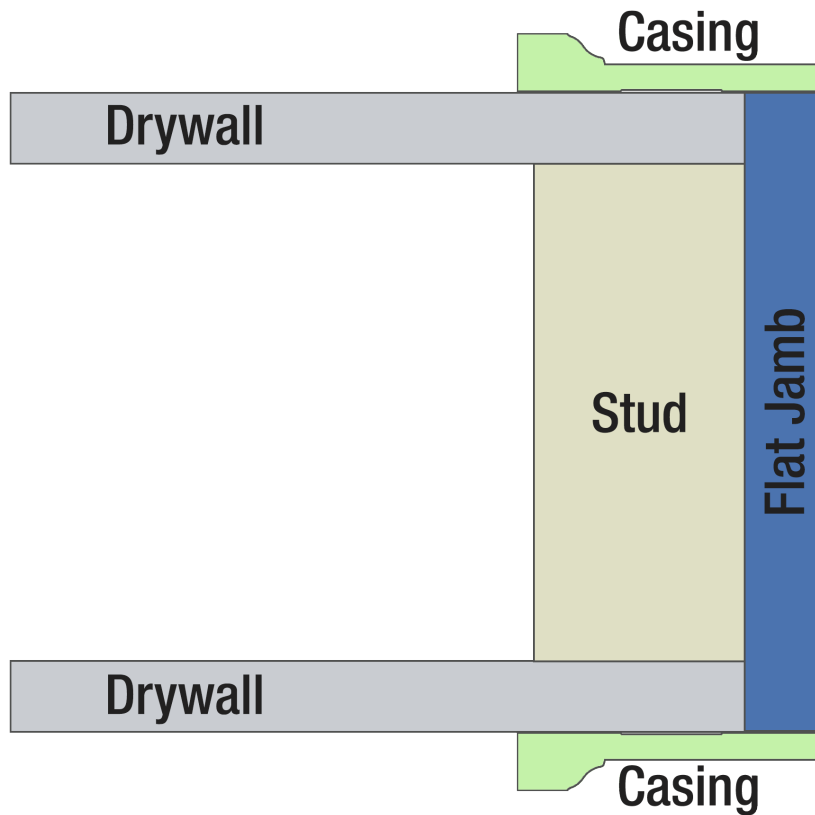


872

17mm x 7-1/4" 144/u
17mm x 5-1/4" 192/u



Flat Jambs are traditionally used as a component of a door frame and have a standard size of 4-9/16" wide.



700

17mm x 4-9/16" 320/u



703

17mm x 4-9/16" 240/u



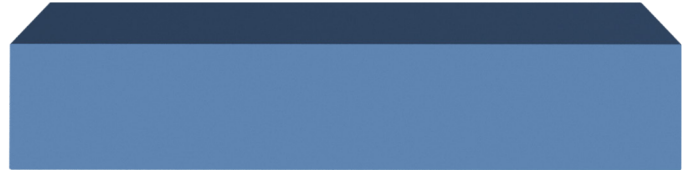
Flat Jambs

Boards, Window Stool & Bullnose



900

15mm x 5-1/4" 288/u



901

17mm x 3-1/2" 312/u

17mm x 5-1/2" 192/u

17mm x 7-1/4" 144/u

17mm x 9-1/4" 110/u

11/16" x 11-1/4" 96/u

Other Thicknesses Available



921

5/8" x 5-1/4" 240/u

4/8" x 4-1/2" 270/u

5/8" x 7-1/4" 180/u

17mm x 5-1/4" 224/u

17mm x 7-1/4" 168/u



922

17mm x 7-1/4" 168/u



920 (a)

(Not Actual Size)

3/4" x 11-1/4" 80/u

3/4" x 15-1/4" 80/u



920 (b)

(Not Actual Size)

1-1/8" x 11-1/4" x 36"

1-1/8" x 11-1/4" x 42"

1-1/8" x 11-1/4" x 48"

1-1/8" x 11-1/4" x 60"

Boards, Window Stool & Bullnose

Miscellaneous Items



881

12mm x 4-3/4" 378/u*



933

17mm x 1-3/4" 360/u



943

17mm x 3-1/4" 364/u*



944

14mm x 4" 360/u*



949

5/8" x 3-1/4" 388/u*
(specify size)



977

17mm x 4" 264/u*



970

17mm x 3-1/2" 312/u*

Installation & Finishing

Harmony Mouldings installation is similar to wood mouldings. For optimum installation results:

- Material should be stored inside the home or job site.
- Mouldings should be stored in a dry secure area, not resting on concrete.
- Prior to installation, Harmony Mouldings should be stored in room conditions for a minimum of 48 hours.
- When installing baseboards on new slab construction, it is recommended that baseboard be installed at least 1/8" ABOVE the concrete to help prevent moisture wicking. Also, insure that all components of the wall system are dry.
- In high moisture areas, it is recommended you prime ends and back of moulding before installation.
- Use a 60 to 80-tooth carbide tipped saw blade for cutting.
Note: MDF may expand and contract up to .3% due to changes in relative humidity.
- For best results, use a pneumatic fastening system with finish nails or 18 gauge brad nails. "T" Nails and staples are not recommended, as they tend to cause puckering.
- If hand nailing, it is recommended to pre-drill.
- Air pressure on pneumatic nailers should be between 90 and 120 psi, depending on moulding type.
- Nailing should be 1" in from ends, and 1/4" from edges.
- If using screws, predrilled pilot holes are recommended.
 - Pilot holes should be 85-90% of screw root diameter and depth should be slightly more than the screws length.
 - Sheetrock screws or specially designed MDF screws work best.
- At a splice, use a 30 degree scarf joint where you can nail both sides into a stud or top/bottom plate, and glue edges with carpenters glue.

Prior to painting, nail holes should be filled with light weight spackle. Putty may also be used. but make sure it is compatible with finish paint. After spackle dries, sand lightly, being careful not to sand through the primer coat.

Harmony Mouldings are coated with a high quality water based acrylic latex primer at the mill. Any quality water, oil, or lacquer based top coating will work to produce a good finished product. For best results, it is recommended that you follow paint manufacturer's instructions regarding product use.

Not responsible for installation problems or product failure due to non conforming installation practices.



1554 Springhead Church Road • Willacoochee, Georgia 31650
(912) 534-6363 • Fax (912) 534-5010 • (866) 653-4852
www.tlcmouldings.com

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